

# Malt extracts + gluten free syrups

## Where to buy Briess extracts

111 IS 111 0101011

Licensed brewery – Purchase from Briess or from an authorized Briess distributor\* Retail shops – Purchase from an authorized Briess distributor\* Homebrewers – Purchase from retail shops\*

### Packaging options:

3.3-pound retail canisters
33-pound growlers
5-gallon pails (60 pounds)
15-gallon carboys (180 pounds)
55-gallon drums (640 pounds)
Liquid totes and bulk

\*For a list of authorized Briess distributors and retail shops that sell Briess products visit **www.BrewingWithBriess.com.** 







Contraction of the contraction

The best **handcrafted** beer starts with the **finest handcrafted** main

Chilton, WI USA www.BrewingWithBriess.com

© 2010 Briess Industries, Inc.

## Mait extracts + gluten free syrups

### **CBW®** Pure Malt Extracts

Unhopped | Nondiastatic

#### LME (Liquid Malt Extract)

CBW<sup>®</sup> Pilsen Light CBW® Golden Light CBW<sup>®</sup> Bavarian Wheat CBW<sup>®</sup> Munich CBW<sup>®</sup> Sparkling Amber CBW<sup>®</sup> Traditional Dark

#### DME (Dry Malt Extract)

CBW<sup>®</sup> Pilsen Light CBW® Golden Light CBW<sup>®</sup> Bavarian Wheat CBW<sup>®</sup> Sparkling Amber CBW<sup>®</sup> Traditional Dark

**Black Malt Extracts** For Color Adjustment Maltoferm® A-6000 Black LME Maltoferm® A-6001 Black DMF



**Organic Malt Extracts** 

Maltoferm® 10000 Light LME Maltoferm® 10001 Light DME

#### **Gluten Free Syrups**

BriesSweet<sup>™</sup> White Sorghum

For extract and gluten free recipes using CBW<sup>®</sup> pure malt extracts and BriesSweet<sup>™</sup> gluten free syrups, go to the "Create-a-Brew" section at www.BrewingWithBriess.com

CBW®, Maltoferm® and Carapils® Malt are registered trademarks of Briess Industries, Inc. © 2010 Briess Industries. Inc.

### **CBW**<sup>®</sup> pure malt extracts... the freshest kid on the block

Whether malt extract makes up a little or a lot of your beer recipe. vou want it to be fresh, full flavored and a high quality performer. That's why we recommend brewing with CBW<sup>®</sup> pure malt extracts-brewer's grade malt extracts that are: Fresh – Produced in America's Heartland so they escape the rigors of transoceanic transportation. Rich, Full Flavored - Made from blends of high quality, rich, full flavored Briess malts.

**Top Performers** – Produced using a multiple step infusion brewing process for high fermentability and FAN - critical for brewing.

### Fresh...and versatile

We make CBW<sup>®</sup> pure malt extracts in a variety of flavors so home and commercial brewers alike can create any style they like, or use CBW® for yeast propagation or to adjust gravity, color or flavor.

Extract Brewing - Use one or combine several CBW<sup>®</sup> styles to develop traditional to experimental beers.

**Extract and Specialty Grain Brewing** – Unleash your brewing creativity by cracking and steeping specialty grains into extract brews.

All Grain Brewing-Increase capacity, save time or adjust the gravity, color or flavor of beer.

### Fresh...and the best

CBW® is short for Concentrated Brewers Wort. Developed in the 1980s for the blossoming American craft brewing industry, it was designed to offer the same successful brewing experience as all grain brewing.

Today Briess continues that tradition, producing CBW® to the highest quality standards possible for your brewing success. Characteristics that put CBW® pure malt extracts in a class by themselves include:

Unhopped Nondiastatic 100% pure malt extract Preserves the "all malt" character of beers Consistently superior quality Produced in 500bbl brewhouse High degree of fermentability High degree of FAN Made in the U.S.A Made from North American barley Multiple packaging options

BRIESS

# **Typical analysis** – Liquid Malt Extract

Typical analysis data is subject to standard analytical deviations. They represent average values, not to be considered as guarantees, expressed or implied, nor as a condition of sale. This data is correct, to the best of our knowledge. As the statements are intended only as a source of information, no statement is to be construed as violating any patent or copyright. (June, 2010)

		%,	-is)	(c				Usage	Informati	on				
	Solids %	Fermentability %	FAN (syrup As-is)	Color (8 ° Plato) Degrees Lovibond	Ingredients	Flavor	Desired O.G.	Plato	Lbs/Gal	Lbs/Brl	Color	Carbohydrate Profile	100g As-is	Dry Basis
CBW® Pilsen Light LME Item# 5855–5 gal pail Item# 5853–55 gal drum	79	76	3000	2.0	Base Malt, Carapils® Malt	Subtle Malty	1.020 1.030 1.040 1.050	5.1 7.5 10.0 12.3	.55 .82 1.10 1.36	17.0 25.3 34.0 42.3	1 2 2.5 3	Glucose Maltose Maltotriose Higher Saccharides	11 38 10 15	14% 47% 13% 19%
CBW® Golden Light LME Item# 5865–5 gal pail Item# 5860–55 gal drum	79	75	3500	4.0	Base Malt, Carapils® Malt	Malty	1.060 1.020 1.030 1.040 1.050	14.7 5.1 7.5 10.0 12.3	1.64 .55 .82 1.10 1.36	51.0 17.0 25.3 34.0 42.3	3.5 3 4 5 6	Glucose Maltose Maltotriose Higher Saccharides	10 37 11 14	13% 45% 14% 19%
CBW® Bavarian Wheat LME Item# 5902–5 gal pail Item# 5897–55 gal drum	79	75	3500	3.0	Wheat Malt, Base Malt	Neutral, Malty	1.060 1.020 1.030 1.040 1.050	14.7 5.1 7.5 10.0 12.3	1.64 .55 .82 1.10 1.36	51.0 17.0 25.3 34.0 42.3	7 2 3 4 5	Glucose Maltose Maltotriose Higher Saccharides	10 37 10 14	13% 45% 14% 18%
CBW® Munich LME Item# 6466–5 gal pail Item# 6345–55 gal drum	79	75	3500	8.0	Base Malt, Carapils® Malt, Munich Malt	Rich Malty, Biscuity	1.060 1.020 1.030 1.040 1.050	14.7 5.1 7.5 10.0 12.3	1.64 .55 .82 1.10 1.36	51.0 17.0 25.3 34.0 42.3	6 5 8 10 12	Glucose Maltose Maltotriose Higher Saccharides	10 36 10 15	13% 47% 13% 19%
CBW® Sparkling Amber LME Item# 5889–5 gal pail Item# 5885–55 gal drum	79	75	3500	10.0	Base Malt, Caramel 60L Malt, Munich Malt	Sweet, Malty, Caramel	1.060 1.020 1.030 1.040 1.050	14.7 5.1 7.5 10.0 12.3	1.64 .55 .82 1.10 1.36	51.0 17.0 25.3 34.0 42.3	15 6 9 13 15	Glucose Maltose Maltotriose Higher Saccharides	10 36 10 15	13% 47% 13% 19%
CBW® Traditional Dark LME Item# 5878–5 gal pail Item# 5872–55 gal drum	79	75	3500	30.0	Base Malt, Caramel 60L Malt, Munich Malt, Black Malt	Sweet, Intense Malty	1.060 1.020 1.030 1.040 1.050	14.7 5.1 7.5 10.0 12.3	1.64 .55 .82 1.10 1.36	51.0 17.0 25.3 34.0 42.3	18 19 28 38 46	Glucose Maltose Maltotriose Higher Saccharides	10 36 10 15	13% 47% 13% 19%
Maltoferm® A-6000 LME (Black Malt Extract) Item# 5801–5 gal pail Item# 5798–55 gal drum	79	32	1500	3500.0	Blend of Dark Roasted Malts	Color Adjustment; Neutral Flavor at Low Usage Levels	1.060 .0001 .0002 .0003	14.7 .026 .052 .077	1.64 .003 .005 .008	51.0 .09 .17 .25	55 1.1 2.3 3.4	Glucose Maltose Maltotriose Higher Saccharides	4 13 6 48	5% 17% 8% 60%
Organic Maltoferm® 10000 LME (Light colored LME) Item# 5953–5 gal pail Item# 5950–55 gal drum	79	75	3500	4.0	Organic Base Malt	Malty	1.020 1.030 1.040 1.050 1.060	5.1 7.5 10.0 12.3 14.7	.55 .82 1.10 1.36 1.64	17.0 25.3 34.0 42.3 51.0	3 4 5 6 7	Glucose Maltose Maltotriose Higher Saccharides	10 37 11 14	13% 45% 14% 19%

# **Typical analysis** – Dry Malt Extract

Typical analysis data is subject to standard analytical deviations. They represent average values, not to be considered as guarantees, expressed or implied, nor as a condition of sale. This data is correct, to the best of our knowledge. As the statements are intended only as a source of information, no statement is to be construed as violating any patent or copyright. (June, 2010)

		%/	-is)	ond				Usage	Informati	on				
	Solids %	Fermentability %	FAN (syrup As-is)	Color (8 ° Plato) Degrees Lovibond	Ingredients	Flavor	Desired O.G.	Plato	Lbs/Gal	Lbs/Brl	Color	Carbohydrate Profile	100g As-is	Dry Basis
							1.020	5.1	.45	13.9	1	Glucose	13	13%
						Subtle	1.030	7.5	.66	20.6	2	Maltose	43	48%
CBW® Pilsen Light DME	97	75	3700	2.0	Base Malt,		1.040	10.0	.89	27.7	2.5	Maltotriose	13	14%
ltem# 5760–50 lb bag					Carapils® Malt	Malty	1.050	12.3	1.11	34.4	3	Higher Saccharides	17	19%
							1.060	14.7	1.34	41.5	3.5			
							1.020	5.1	.45	13.9	3	Glucose	13	13%
					Base Malt.		1.030	7.5	.66	20.6	4	Maltose	43	48%
CBW® Golden Light DME	97	75	4200	4.0		Malty	1.040	10.0	.89	27.7	5	Maltotriose	13	14%
ltem# 5748–50 lb bag					Carapils® Malt		1.050	12.3	1.11	34.4	6	Higher Saccharides	17	19%
							1.060	14.7	1.34	41.5	7			
	97		4200	3.0	Wheat Malt, Base Malt	Neutral, Malty	1.020	5.1	.45	13.9	2	Glucose	12	13%
CBW® Bavarian Wheat DME Item# 5756–50 lb bag							1.030	7.5	.66	20.6	3	Maltose	43	45%
		75					1.040	10.0	.89	27.7	4	Maltotriose	13	14%
							1.050	12.3	1.11	34.4	5	Higher Saccharides	17	18%
							1.060	14.7	1.34	41.5	6			
	97	75	4200	10.0	Base Malt, Caramel 60L Malt, Munich Malt	Sweet, Malty, Caramel	1.020	5.1	.45	13.9	6	Glucose	13	13%
CBW® Sparkling Amber DME							1.030	7.5	.66	20.6	9	Maltose	45	47%
							1.040	10.0	.89	27.7	13	Maltotriose	13	13%
Item# 5752—50 lb bag							1.050	12.3	1.11	34.4	15	Higher Saccharides	17	19%
							1.060	14.7	1.34	41.5	18			
				30.0	Base Malt, Caramel 60L Malt.	Sweet, Intense Malty	1.020	5.1	.45	13.9	19	Glucose	13	13%
CBW <sup>®</sup> Traditional Dark DME			4400				1.030	7.5	.66	20.6	28	Maltose	45	47%
Item# 5754–50 lb bag	97	75			Munich Malt,		1.040	10.0	.89	27.7	38	Maltotriose	13	13%
10 10 bag					Black Malt		1.050	12.3	1.11	34.4	46	Higher Saccharides	17	19%
							1.060	14.7	1.34	41.5	55			
				3500.0		Color Adjustment; Neutral Flavor at	.0001	.026	.002	.07	1.1	Glucose	5	5%
Maltoferm® A-6001 DME					Blend of Dark		.0002	.052	.004	.14	2.3	Maltose	16	17%
Item# 5727–50 lb bag	96	6 76	1900		Blend of Dark Roasted Malts		.0003	.077	.007	.21	3.4	Maltotriose	8	8%
					Rousted Filles	Low Usage						Higher Saccharides	58	60%
						Levels								
			4200	4.0	Organic Base Malt		1.020	5.1	.45	13.9	3	Glucose	13	13%
Organic Maltoferm®		75				Malty	1.030	7.5	.66	20.6	4	Maltose	43	48%
10001 DME	97						1.040	10.0	.89	27.7	5	Maltotriose	13	14%
ltem# 5730–50 lb bag							1.050	12.3	1.11	34.4	6	Higher Saccharides	17	19%
							1.060	14.7	1.34	41.5	7			

# **Gluten free syrups**

#### Innovative ingredient

BriesSweet™ White Sorghum Syrup 45DE High Maltose is a gluten free concentrated wort made from the unmalted grain. not the cane, of the white sorghum plant. It was developed by the technical staff at Briess Malt & Ingredients Co. specifically for the production of gluten free beer in 2005. It is the only gluten free syrup available on the market with the necessary color, flavor, FAN and fermentability to produce a beer that closely mimics beer made from malted barley.

BriesSweet<sup>™</sup> White Sorghum Syrup 45DE High Maltose successfully mimics the brewhouse performance of liquid malt extract because it provides the proteins and amino acids necessary for yeast nutrition, head retention and body along with color and flavor.

#### 1:1 Malt Extract Substitute

With a carbohydrate profile and fermentability similar to malt extract, BriesSweet<sup>™</sup> White Sorghum Syrup 45DE High Maltose functions as a 1:1 substitute for malt extract in any beer recipe. In addition, it has sufficient free amino nitrogen (FAN) levels – about 2/3 of an all-malt wort – to provide sufficient yeast nutrients for fermentation. BriesSweet™ White Sorghum Syrup 45DE High Maltose is 72-75% fermentable and will produce a beer similar in flavor and mouthfeel to a premium American lager.

### **Brown Rice Syrup**

Another gluten free syrup suitable for brewing is BriesSweet<sup>™</sup> Brown Rice Syrup 45DE High Maltose. It has a light color and clean rice grain flavor. It is made by enzymatically brewing with 100% brown rice. Because it is low in protein and FAN, yeast nutrient supplementation is recommended.



#### White Sorghum Grain

BriesSweet<sup>™</sup> White Sorghum Syrup is the only sorghum syrup made from the grain, not cane, of the sorghum plant.

### **Typical analysis** – Gluten free syrups

	ds % mentability	%/	s-is)	Color (8 ° Plato) Degrees Lovibond	Ingredients	Flavor	Usage Information							
		Fermentability	FAN (syrup As				Desired O.G.	Plato	Lbs/Gal	Lbs/Brl	Color	Carbohydrate Profile	100g As-is	Dry Basis
BriesSweet™ Brown Rice Syrup 45DE High Maltose Item# 5971–5 gal pail					100% Brown Rice	Character- istic Rice	1.020	5.1	.54	16.8	1	Glucose	8	10%
							1.030	7.5	.81	25.0	1.5	Maltose	36	45%
	79	75	1000	2.0			1.040	10.0	1.08	33.6	2	Maltotriose	13	16%
							1.050	12.3	1.35	41.7	2.25	Higher Saccharides	20	24%
ltem# 5970–55 gal drum							1.060	14.7	1.62	50.4	2.5			
BriesSweet <sup>™</sup> White Sorghum Syrup 45DE High Maltose Item# 6142-5 gal pail Item# 6167-55 gal drum						Character- istic Grain -	1.020	5.1	.54	16.8	3	Glucose	8	10%
				3.0	100% White Sorghum Grain		1.030	7.5	.81	25.0	4	Maltose	36	45%
	79	75	2500				1.040	10.0	1.08	33.6	5	Maltotriose	13	16%
							1.050	12.3	1.35	41.7	6	Higher Saccharides	19	24%
							1.060	14.7	1.62	50.4	8			

# The CBW<sup>®</sup> brewing process

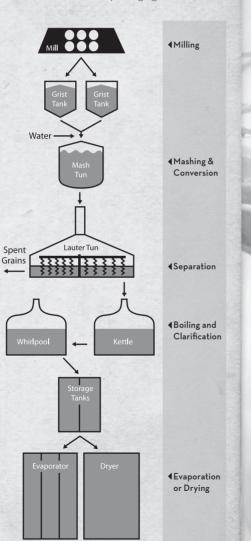
**Milling** – Rollers are adjusted to obtain maximum yield.

Mashing & Conversion – Mashing involves mixing water with the ground malt and raising the temperature to dissolve sugars, starches, and enzymes. The enzymes become active and convert soluble starches to sugars. Mashing takes about three hours.

**Lautering & Boiling** – The mash is transferred to the lauter tun where spent grains are separated from the wort. The wort is transferred to the brew kettle where it is boiled.

**Clarification** – The wort is transferred to a whirlpool that acts like a cyclone to settle out any solid material. The wort is cooled before being transferred to storage.

Evaporation or Drying – Batches are fed into storage every four hours, and the storage tanks continuously feed into the evaporator, which concentrates the wort to 80% solids (about the consistency of honey), or dryer, which dries the wort to an agglomerated powder. The evaporator works under vacuum, which allows the wort to boil at lower temperatures, saving both time and energy. Lower temperatures also allow concentration to occur without damaging the color or flavor of the concentrated wort. From the evaporator or dryer, product is transferred into bulk trucks or to the packaging room.



## The Irish Road extract plant

The Irish Road Extract/Drying Plant in Chilton, Wisconsin, is home to the state's third largest brewhouse where CBW® brewer's and Maltoferm® food grade malt extracts are made. The plant also maintains a dedicated milling system for the production of BriesSweet™ gluten free syrups.

#### Facility features include:

- Food grade facility
- 500bbl brewhouse
- Modern, state-of-the-art equipment
- Fully automated processing
- Flexible for custom processing
- 5 vessel system capable of single step to multiple decoction brewing
- Gentle 15-minute, 120 F vacuum evaporation for excellent color and flavor retention

### Storage + shelf life

LME – Store at temperatures <90 F to avoid color development and possible sensory changes. Storing in a cool, dark location helps to minimize this effect. We recommend using liquid malt extracts within 24 months from the date of manufacture for top flavor and color utilization. Store opened containers at cool temperatures to help deter the growth of mold.



- Filtermat dryer produces agglomerated powders for fast dispersion in liquid
- Sealed packaging room for optimum micro control

DME – While dry malt extracts are very hygroscopic and require special attention when repackaging, unlike their liquid counterparts they will not darken with age. Repackage DME from opened bags in airtight containers. Store in a cool, dry location. For top flavor utilization, use unopened bags within 24 months from date of manufacture. Storing opened bags is not recommended.



BRIESS